

Decca Conference is a line of extraordinary conferencing furniture set apart by design, quality and the beauty of craft, providing a place to gather and converse, collaborate and connect. A Decca table is the tangible presence of character, integrity and excellence, realized in a n array of forms and a spohisticated palette of materials to offer exceptional creative choices.

Offering complete custom capabilities, the Conference "Made To Order" program allows the product to be tailored to your exact specifications. Express a unique design statement realized through premium materialsd, quality finishing and uncompromising attention to detail--all Decca hallmarks. We welcome custom requests. Look for the MTO symbol throughout this price list.

**TERMS AND CONDITIONS**

Net 60 days, any sales taxes are additional. Possession of this price list does not constitute an offer to sell. Deposits may be required on any order, they are mandatory for new accounts. Past due accounts will be subject to a finance charge of 2% per month.

All prices are list in U.S. Dollars and are only applicable to products purchased within the 48 continental United States.

**ACKNOWLEDGEMENTS**

All orders will be acknowledged via fax or e-mail. The acknowledgement is the final agreement between DECCA and the customer, superseding all previous communications regarding the purchase order. It is the purchaser's responsibility to check acknowledgements for accuracy, DECCA must be advised of any discrepancies within 72 business hours of the receipt of the acknowledgement.

**FREIGHT POLICY**

All orders in excess of \$50,000 list will be shipped F.O.B. factory, freight paid to destination. Any and all orders of less than \$50,000 list will incur a \$295, or 3% of list, whichever is greater. Any additional charges for customer requested split shipments will be borne by the customer. This policy applies to the 48 contiguous United States only. For shipping charges to other locations, please contact Customer Service. Time, or date, specific deliveries will incur additional charges. Charges will vary based upon individual circumstances, please contact Customer Service for a quote.

**WARRANTY**

DECCA warrants the construction and the finish of all our products to be free from defects in materials and workmanship for a period of 10 years from the date of purchase. This warranty does not apply to components not manufactured by DECCA including textiles, which are subject to the specific warranties of those manufacturers. Casters of mechanical and electrical components have a warranty of 2 years from the date of purchase. The DECCA warranty does not apply to C.O.M. specified materials, or variation in wood finishes due to natural wood color variation. DECCA cannot be held responsible for variations in fabric dye lots from order to order. Repair or replacement of any defect covered by the DECCA warranty will be made at no charge to the original purchaser during the warranty period. This warranty policy does not apply to defects resulting from negligence, misuse, alteration, improper cleaning, stains or accidents or Acts of God. DECCA's judgment will be final in all matters concerning the condition of the furniture, the cause or nature of the defect, and the necessity or manner of repair. This warranty applies only to the original purchaser acquiring our products through authorized DECCA dealers, directly from DECCA, or from others specifically authorized to sell our products.

**CANCELLATION**

A cancellation can be made only by an express written agreement with DECCA. Cancellation fees, of up to 25%, may be incurred for restocking. There will be no cancellation of custom orders or orders that are in productions.

**DIMENSIONS**

All price list dimensions are in inches and are approximate. Dimensions are subject to change without notice. If exact dimensions are required, please contact Customer Service.

**STORAGE CHARGES**

DECCA reserves the right to assess a nominal storage charge if a customer does not accept shipment of an order within 3 days of the arrival of the shipment at the rail yard nearest the acknowledged destination.

**DAMAGED SHIPMENTS**

All DECCA products are fully inspected, protected with impact resistant packaging and then professionally loaded on to trucks or in to containers at our warehouse. Do not refuse merchandise damaged in transit, as DECCA is not responsible for damage to goods which occur in transit or storage. It is the purchaser's responsibility to examine the goods upon receipt and to file any claims with the carrier. Any damage or shortage should be noted on the bill of lading. The delivering carrier may not accept responsibility for shortages or damages if signed for without notation of damages. Notification of concealed damage claims must be made to the delivering carrier within 3 days after delivery. As a part of the claim process, cartons must be available for inspection. Carrier liability ceases after 3 days and neither DECCA, nor the carrier, will be responsible for concealed damages if shipments are left unopened. DECCA is not responsible for the condition of product that is stored or installed in an environment where temperature and humidity are not properly controlled.

**REPAIR or REPLACEMENT AUTHORIZATION**

Authorization must be obtained, from DECCA, before incurring charges of any kind if DECCA is expected to pay repair or replacement charges. This includes authorization for field repairs and replacements or installation and delivery charges. DECCA reserves the right to have its representative inspect product related to any request for such authorizations, prior to that authorization being provided. Any approved repair or replacement charges are to be submitted to DECCA for payment, invoice deductions will not be accepted.

**RETURNS**

Merchandise cannot be returned without express written consent from DECCA. In the event of an authorized return, a restocking charge will apply. Return shipment charges must be prepaid by the purchaser. Unauthorized returns will not be accepted and will be returned freight collect. Merchandise being returned must be properly packaged in its original or comparable replacement packaging to ensure protection of the product during handling and transportation.

**CUSTOM CAPABILITIES**

A notable percentage of DECCA orders involve modified or custom products and we invite our customers to utilize our broad capabilities.

These capabilities include:

- A) Dimension changes
- B) Custom finishes
- C) Specialty veneers
- D) Custom hardware
- E) Custom table bases
- F) Unique, one of a kind, products

Custom orders may require upcharges and additional production lead times, please contact Customer Service for more information.

**CUSTOM WOOD FINISHES**

A charge of \$1915 list per order will be required for stain to match. Orders with stain to match finishes will require a minimum 3"x 3" sample be submitted with the order. Production will not begin until the sample has been approved. Stain to match finishes may add additional lead time to production schedules. Customer approved samples must be received at least 4 weeks before the acknowledged ship date of the order.

A charge of 15% of list, per item, will be required for 2 standard finishes on the same item or \$1720 list minimum, whichever is greater.

**LIGHT FINISHES**

Light finishes do not hide or mask the natural characteristics of wood. Thus, the inherent natural variations and characteristics of the wood will vary from piece to piece when using light finish colors. Natural characteristics will include tree growth markings, discolorations and grain pattern inconsistencies. DECCA is not responsible for natural variations.

**FINISHES**

The DECCA finishing process is a unique procedure that has been specifically designed for DECCA. Each product goes through a 27-step process that is designed to provide an elegant aesthetic appearance and a high level of durability. The multiple sanding and oven drying procedures create a rich color and patina while the modified polyurethane topcoat protects the worksurfaces from daily wear and tear.

**WOOD CARE AND MAINTENANCE**

The finishing process used by DECCA ensures a durable finish on all our products. Dust only with a clean, dry cloth, going with the grain. Clean any marks with a damp cloth, using a small quantity of mild soap or detergent. Do not use any waxbased polish, petroleum based sprays or silicone. Do not place your furniture in a position of permanent exposure to direct sunlight.

Wood is a natural product with inherent color variations, the finishing process will never fully mitigate those variations. Please anticipate variation in colors within a single unit, or from piece to piece. DECCA wood finish samples will also exhibit variations. If a strict color match is required, a sample must be supplied with the order and an upcharge may apply. Exact color matches will not be possible.

## GENERAL PRODUCT SPECIFICATIONS

### VENEERS

All exposed surfaces are offered in hand selected veneers. All veneer surfaces are book-matched resulting in superior wood grain aesthetics. aesthetics.

### WORK SURFACES

Tops are 1.5" thick. Desks have profiled edges front and back and flush side panels. All worksurface height tops also have chemically impregnated polycell backer for additional worksurface durability.

### VENEER FINISH

A multi-step modified polyurethane finish is applied to all finished cases.

#### STANDARD FINISHES:

#100	CLEAR MAPLE
#104	CHAMPAGNE CHERRY
#105	LIGHT CHERRY
#107	AMERICAN CHERRY
#119	BEECH
#121	COFFEE
#125	FLAT CUT NON-FIG WALNUT
#126	NATURAL OAK
#133	SAND OAK
#134	FOREST OAK
#136	DARK OAK

#### PREMIUM VENEER:

Available optional finishes on work surface

Upcharge 20%

#115	FIGURED ANIGRE
#116	BIRDEYES MAPLE
#117	EBONY
#118	MAHOGANY
#124	PRIMA VERA-FIGURED
#129	SMOKE GRAY ASH
#130	SMOKE EBONY
#131	INK EBONY
#132	WHEAT SYCAMORE

#### ENGINEERING VENEER FINISHES:

#504	EV QUARTER CUT LIGHT GRAY OAK
#505	EV BLACK APRICOT
#507	EV FLAT CUT OAK
#508	EV WHITE OAK
#509	EV TEAK
#510	EV CLEAR QUARTER CUT OAK
#511	EV WHITE RATTAN

**For exotic veneer on entire unit, please contact Customer Service.**

#### EXOTIC VENEERS:

AVODIRE  
BUBINGA  
EUCALYPTUS  
HIGHLY FIGURED ANIGRE  
POMMELE SAPELE  
WENGE

*Other Species Available*

**GENERAL PRODUCT SPECIFICATIONS**

For lacquer finish apply on drawer face / door or surround, please contact Customer Service.

**LACQUER FINISHES:**

005	PURE WHITE
006	SOFT WHITE
010	WARM WHITE
009	PEARL WHITE
008	WARM DARK GRAY
011	GLOSSY PURE WHITE

**METAL FINISH****STANDARD FINISHES:**

#304	SILVER POWDER COATED
#305	BLACK POWDER COATED
#306	DARK BRONZE POWDER COATED
#310	SOFT WHITE
#311	WARM DARK GRAY

**PREMIUM FINISHES:**

#301	POLISHED STAINLESS STEEL
#302	SATIN STAINLESS STEEL
#308	SATIN DARK BRONZE
#309	SATIN BRONZE

**GLASS FINISHES:**

#401	WHITE BACK PAINTED GLASS
#402	BLACK BACK PAINTED GLASS
#403	FROSTED MIRROR GLASS
#406	FROSTED GLASS
#407	BLACK MIRROR GLASS
#408	CLEAR LOW IRON GLASS
#409	BRONZE FROSTED MIRROR GLASS
#410	GRAY FROSTED MIRROR GLASS
#411	BLACK FROSTED MIRROR GLASS
#412	ARCHITECTUAL WHITE BACK PAINTED GLASS

**SOLID SURFACE**

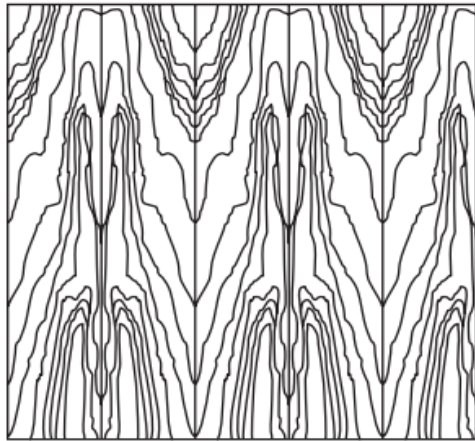
#404	SSF WHITE
#405	SSF BLACK

**VENEER**

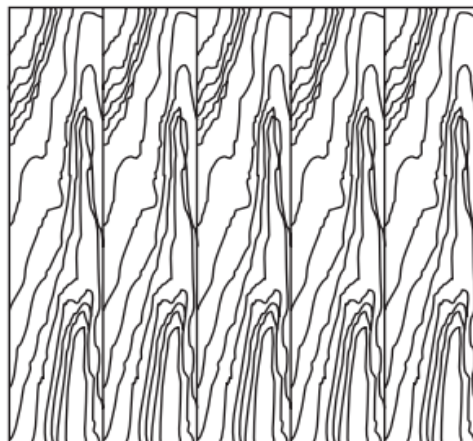
Dialogue Conference tables are available in a wide variety of shapes and sizes. All tables in this collection are based on a standard height of 30". If there are special needs Dialogue is versatile enough to be Made To Order for special requests. Please contact your local Sales Representative or Customer Service.

All furniture comes standard with flat cut book-match veneer; flat cut slip-match veneer can also be specified. Quarter cut slip-match and quarter cut book-match veneers are available at a 5% upcharge. Other veneer layups are listed on page 6.

**STANDARD VENEER LAYUPS**

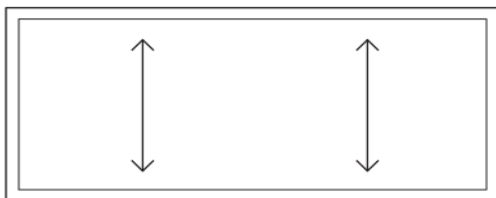


Flat Cut Book Match



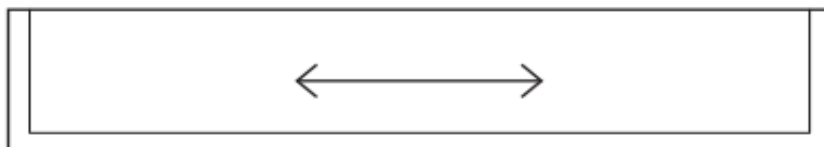
Flat Cut Slip Match

**STANDARD VENEER GRAIN DIRECTION**



**CONFERENCE TABLE TOP**

Standard grain runs parallel to width on conference table tops.



**CREDENZA**

3 side edge profiles on buffet are standard.

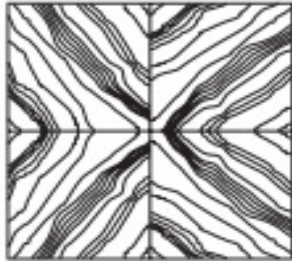
Standard grain runs parallel to length on credenza top.

4 side edge profiles are by request only. Option upcharge 10%.

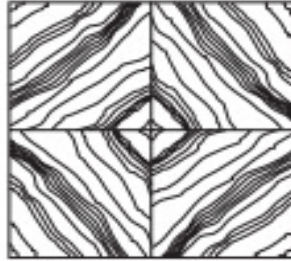
**SPECIALTY VENEER LAYUP OPTIONS ON TOPS: MTO**

In addition to our expansive portfolio of standard and exotic veneers, Decca also offers finely crafted veneer patterns. These handcrafted patterns add a level of aesthetic detail that will give a unique signature to any project. Inspired designs are enhanced by the use of Decca veneer artwork.

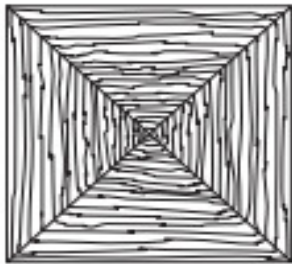
Contact Customer Service for more information.



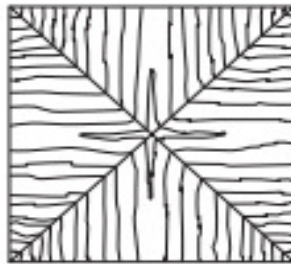
**RD** Reverse Diamond



**DA** Diamond Top 02



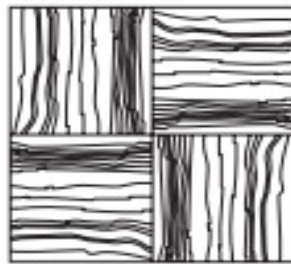
**BX** Box Top



**RB** Reverse Box



**SB** Sunburst Top



**CK** Checker Top

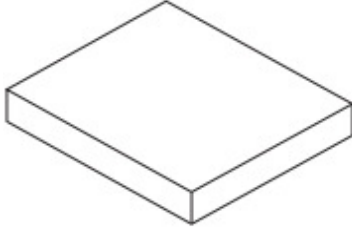


**HG** Herringbone Top



## EDGES AND VENEER BORDERS

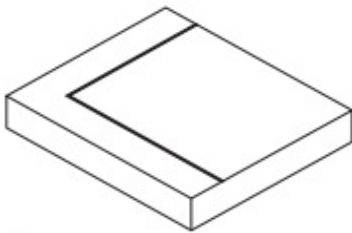
### Standard Edge



### Standard Edge

Solid wood edge. See page 106 for thickness information.

### Inlay and Border Options



### Inlay

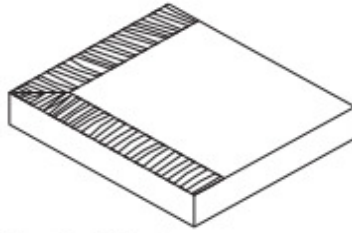
Inlays are .25 inches thick, and are placed 4 inches inboard from the table edge.

Inlay is fabricated from solid aluminum stock, finished to specification in one of three standard colors and are set flush to the table top surface.

### Inlay Finishes

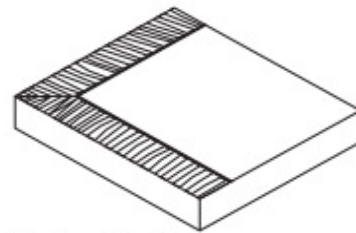
- A** Satin Silver Inlay
- B** Satin Black Inlay
- S** Satin Bronze Inlay

For contrasting wood inlay please contact Customer Service



### Quartered Border

No Inlay



### Quartered Border

Wood or Metal Inlay

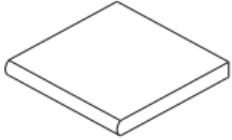
## EDGES

Edgebands are shaped from solid hardwood.

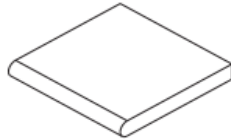
### GRADE ONE EDGES

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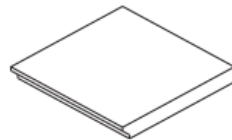
**Index Edges** Overall thickness: 1.5"



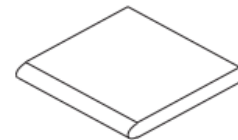
Edge 18



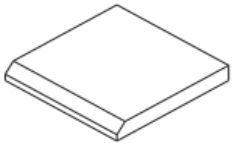
Edge 19



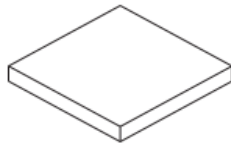
Edge 20



Edge 21



Edge 22

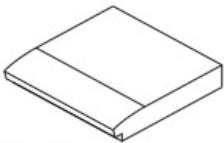


Edge 23

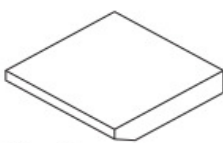
### GRADE TWO EDGES

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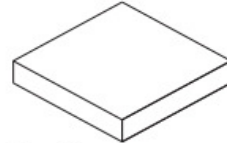
**Basis Edges** Overall thickness: 2.25"



Edge 15

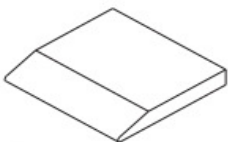


Edge 16

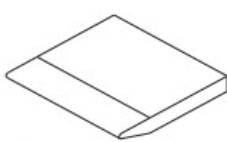


Edge 1A

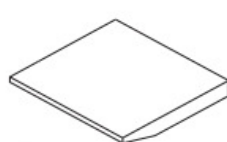
**Dialogue Edges** Overall thickness: 1.5"



Edge 11

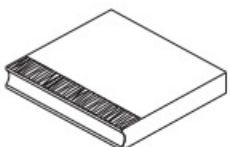


Edge 24

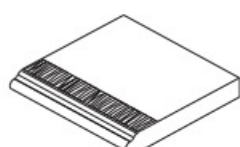


Edge 25

**Palladia Edges** Overall thickness: 1.5"  
with 2" quarter cut standard veneer border

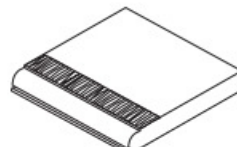


Palladia Moderne Edge 19

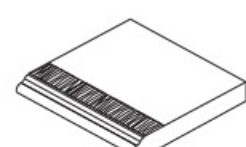


Palladia Classic Edge 8

**Turnberry Edges** Overall thickness: 1.5"  
with 2" quarter cut standard veneer border



Turnberry Edge 4

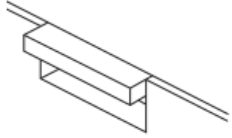


Turnberry Edge 8

## PULLS AND KNOBS

Standard in Silver Powder Coat finish. Surcharge may apply when premium pull finish is selected.

### Basis Pulls

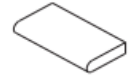


- 1A** Brushed Stainless Steel finish
- 2A** Brushed Bronze finish
- 3A** Satin Black finish

### Dialogue Pulls

No pulls - touch latch is standard.

### Index Pulls



**DX BP**



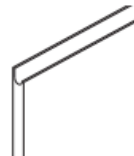
**DX CP**



**DX KP**



**DX AP**



**DX WP** Wood Finger Groove

### Palladia Pulls



**PD 2A**



**PD 2B**



**PD 2C**



**PD 3A**



**PD 3B**



**PD 4A**



**PD 4B**

### Turnberry Pulls



**TB 1A**



**TB 1B**



**TB 2A**



**TB 2B**